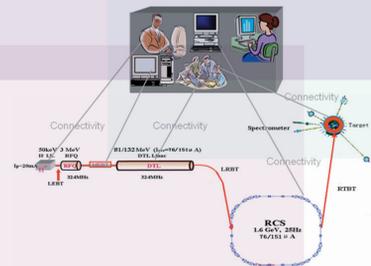


China Spallation Neutron Source (CSNS)

Outline

- Overview
 - Control Scope/Task and Architecture
- Technical design
 - System Design, Choice and Debates
 - Issues, Challenges, Progress
- R&D
 - R&D scope, Issues, Progress
- Summary

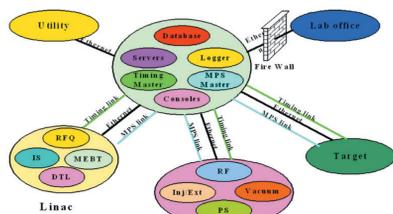
CSNS Facility and Controls



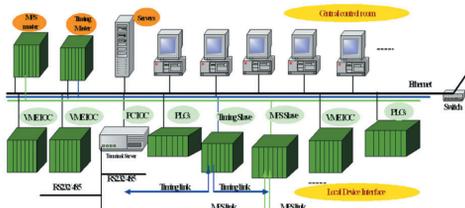
Control Task

- Provide synchronization operation (Linac/RCS/Target)
- Provide equipment fast protection (Linac/RCS/Target)
- Provide the connection between operators and accelerator equipment.
- Provide the connection between programs and accelerator equipment.
- Provide the connection between operators and conventional facility/personnel protection system/target and Experiment Area.

Control Distribution Layout



Integrated Control System Architecture



System design, choices

- Control Room
 - Servers(PC/Linux):
 - IOC boot servers(2), File servers(2), Archiver server(2), Physics Application Servers(4), Domain Servers(2)
 - Console: Human machine interface(OPI)(20-30)
 - EDM/Web-based OPI on PC/Linux/Windows
 - Big Display Screen (5-10)
 - Master MPS/PPS/Timing racks
- Machine Physics Applications
 - XAL core and Eclipse platform
 - Machine function display
 - COD(closed orbit distortion)
 - Beam loss monitors

System Design(Cont.)

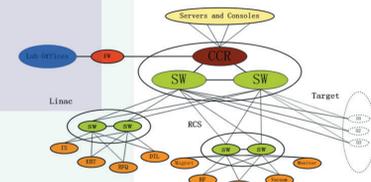
- Database
 - Static DB(Oracle)
 - Magnet measurement DB
 - Survey/Alignment DB
 - Configuration database(device manager)
 - Stores configuration parameters
 - Channel/device name, constants, calibration, I/O address, etc
 - Snapshot database(MPS DB)
 - Stores the state(all settings) of the machine
 - Historic database
 - Logs data over long periods of time
- Dynamic DB(created by VDCT/SNS JERI)
 - EPICS IOC DB(real-time DB)

System Design(Cont.)

- Network(10/100MEthernet)
 - Connect computers to front end devices
 - Effective management of traffic and security
 - EPICS CA gateway for the different subnet EPICS IOC database access

CSNS Control Network Configuration

- Core Switch: redundant
- Edge Switch



System Design(Cont.)

- Linac Control System
 - Ion Source/LEBT/RFQ/MEBT/DTL/Beam Instrumentations
 - Vacuum Control/Monitor
- RCS Control System
 - Injection/Extraction PS Control
 - RCS PS Control
 - RF Control
 - Vacuum Control/Monitor
- Target/Experiment Area Control
 - Target Protection/ Neutron choppers timing
 - Synchrotron
 - Beam product info. monitor

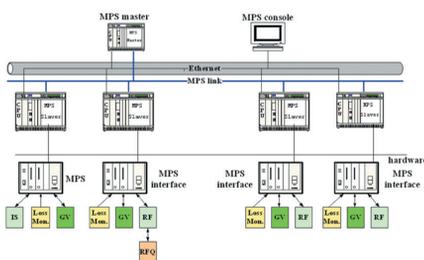
Machine Protection System(Global)

- Depend on the type of the machine
 - Beam power, pulse length
 - CSNS beam power: 120kw/240kw
 - CSNS pulse length at target: 0.8 μ sec (short pulse)
- The common requirements to MPS:
 - Protect beam apertures and insert devices from damage
 - Minimize radiation produced by the beam
 - Used as an accelerator diagnostic
 - Trigger data acquisition when a fault occurs, start post mortem application automatically
 - Tight integration with timing(Not simple interlock)
 - MPS signal is transferred by redundant optical fiber cables
 - Availability > 99%

MPS interface

- Magnet PS
 - Over Voltage/Over Current/PS Faults
 - Water Cooling OverTemp./Coil OverTemp.
- Collimators
- Beam Dump
- RFQ/RF
- Vacuum
 - Valves
- Beam Loss Monitor
- Target (TPS)

MPS (Global)



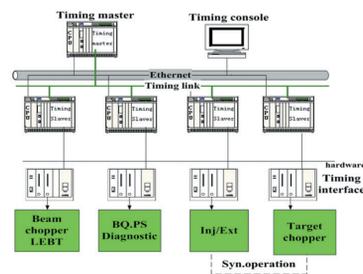
MPS (Global)

- A hardware-based "fast protect" system
 - Turns off the injector and dumps the beam whatever something wrong happens with devices or radiation dose over limit
- A routine interlock system provided by PLCs
 - Permits injection pulse-by-pulse
- A software-based "run-permit" system (by IOCs)
 - Compares the accelerator state with the operator selected running mode before injection

Timing(global)

- Provides synchrotron pulses to subsystems
 - linac, RCS Inj/Ext, PS, RF, Diagnostics,
 - extraction syn. to neutron choppers
- Reside in every VME IOC
- Three signals
 - RF clock: CSNS 10MHz
 - 25Hz clock
 - Events

Timing (Global)



Issues, challenges

- Informal Review on CSNS Controls/Data Acquisition/Beam Diagnostics was held on March 5.
- Control cover:
 - Linac, RCS, Target/Experiment Area, MPS/PPS, Timing, Conventional Facility
- Collaboration between the control and other groups
 - Link man(subsystem responsible person), regular meeting, write note
 - Make clear detail requirements and make interface definition
 - Lack of man power
- Global System very important
 - MPS/TPS hardware interface circuits need to be developed.
 - Timing logic need to define
 - Less experience/lack of experts—need consulting some experts.

Progress

- Ion Source Control Interface Definition(finished)
 - PSC/PSI for ion source high voltage PS control
 - YOGOYAWA PLCs for Vacuum Control/Interlock
- Injection/Extraction Interface Definition(finished)
 - YOGOYAWA PLCs/WE7000 for Injection/Extraction PS control
 - LeCroy oscilloscopes for Extraction PS waveform monitor
- Vacuum Control Interface Definition(finished)
 - YOGOYAWA PLCs for Vacuum Pump/Valve Control/Monitor/Interlock
 - Digi serial port server for Gauge controller via RS232/485
- RFQ/RF Control Interface(to be decided)
 - RF LLRF will adopt digital LLRF based on PMC-FPAG.
 - EPICS Software Interface to LLRF(by the control)

Progress

- Linac/RCS PS Standard Interface(to be decided)
 - PS group is developing DPSCM(PWM regulation)
 - All PS are digital PS. Digital interface to digital PS
 - Three options in discussion
- MPS/TPS/PPS/Timing Interface(to be decided)
 - MPS interface to the Linac/RCS
 - MPS response time need to be decided
 - TPS interface need closely collaboration with the target
 - Need to customize MPS hardware integrated with timing
 - Plan to collaborate with domestic company

Software Progress

- Adopt EPICS to setup CSNS control framework
 - A control system "toolkit" developed at LANL and Argonne
 - EPICS 3.14.9 PC/Linux development platform
 - VxWorks 6.2
- XAL(SNS) installed(finished)
 - How to install XAL manual in Chinese
 - Help manual for XAL in Chinese
- Separate SNS specific codes from present XAL release.
- Implement CSNS specific beam line devices by extending XAL devices (to be done)
- Improve and create new codes(to be done)
- Set up source version control system – CSV

Database Progress in CSNS

- Analyze SNS DB schema(done)
 - Magnets, diagnostics, PS, magnet measurement, global coordinates, Jeri, MPS, E-logbook...
- Getting start with magnet measurement
 - Modify magnet measurement tables to match CSNS magnet measurement requirement
 - Design a standard interface to magnet measurement data
 - Magnet measurement team provide data file in Excel
 -
- Design the CSNS global database – consults SNS(to be done)
- Early DB Start is good for CSNS project quality management
 - Use in Magnet & Survey
 - Use in Equipment
 - Use in XAL and Control System

R&D Scope

- Setup Application Development Environment(ADE)
 - Real-Time ADE(EPICS3.14.9 & Vxworks6.2)
 - PC/Linux(CVS master)
 - /csns/epics
 - /csns/dev
- PS Control Prototype (digital interface)
 - VMEcrate based on ModBus/TCP/UDP interface+Laptop (low cost)
 - Embedded EPICS digital controller (high cost)
 - VME IOC+ PSCN (high cost)
 - Solution Discussion is underway
 - Compare advantage/disadvantage(labor/cost/time)
 - Make a final decision

R&D Scope

- Ion-Source Control Prototype
- MPS Prototype- PMC-MPS integrated with timing
- Timing Prototype
- Database Schemes prototype
 - Using barcode for magnet/PS/.. Cabling number
 - Stores info of the magnet/PS/.. Cabling
 - Developing user input interface
- Control R&D (2007.5- 2008.12)

Summary

- Control System Philosophy Design already done
- Some device control interfaces have been defined.
- Some requirements to the devices are not yet clear, the CSNS control team need times to discuss with the device group about the control interface to those devices.
- Control Prototype in the development
- CSNS will attempt to standardise on all vacuum and power supplies which will facilitate the controls task.
- The site construction of the project will start in 2008.
- The site has been chosen to be at Dongguan in Guangdong province.
- R&D work will be done in IHEP.
- Beam commission is planned to start in 2012.